# Series VENTS VUT/VUE 230 V5







Heat recovery air handling units in sound- and heat-insulated casings.

Air flow up to 230 m³/h.

Heat recovery efficiency up to 98 %

#### Description

The air-handling units are the fully featured ventilation units with heat recovery for air filtration, fresh air supply and stale air extract.

The extract air heat in the high-efficient plate heat exchanger is used for warming up of the supply air stream.

The units offer energy-efficient ventilation and heating solutions for cottages and flats and are compatible with round Ø 125 mm air ducts.

#### Casing

The casing is made of 15-26 mm thick expanded polypropylene (EPP) sheets, possessing high heatand sound-insulating properties.

#### Filter

Supply and extract air flows are purified through G4 panel filters. For extra supply air filtration a F8 filter is available as a specially ordered accessory.

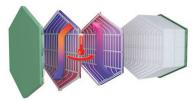


#### Fans

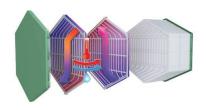
Single-phase three-speed external rotor motors with centrifugal impellers and forward curved blades. The motors have overheating protection with automatic restart.

#### Heat exchanger

The **VUT 230 V5** units are equipped with a counter-flow polystyrene heat exchanger. In the cold season the extract air heat is transferred to the supply air stream which reduces ventilation-generated heat losses. This can lead to formation of condensate that is collected in a special drain pan and discharged into the sewage system. In the warm season the outside air heat is transferred to the exhaust air stream. This allows for a considerable reduction of the supply air temperature which, in its turn, reduces the air conditioning load.



The **VUE 230 V5** units are equipped with a counter-flow enthalpy heat exchanger. In the cold season the extract air heat and moisture are transferred to the supply air stream through the enthalpy heat exchanger. Heat recovery minimises heat losses from ventilation. In the warm season the outdoor air heat and moisture are transferred to the exhaust air stream through the enthalpy heat exchanger. This enables considerable reduction of the supply air temperature and humidity which, in its turn, reduces the air conditioning load.



#### Control and automation

The unit is equipped with integrated control system. It can be supplied either with the mechanical threespeed speed controller P3-1-300 or the sensor threespeed speed controller SP3-1, power cable with mains plug. The service side of the unit has a removable inspection door with hand screws to enable heat exchanger and filter cleaning and replacement. The control unit is located inside of the unit casing. The power cable and the ground cable are connected to the control unit via the cable glands on the side on the unit.





P3-1-300

SP3-1

#### Freeze protection

The freeze protection is realized by means of shutdown the supply fan as follows: in case of freezing danger communicated by the temperature sensor the supply fan is turned off to let the heat exchanger defrosting with the extract air heat.

After freezing danger is no longer imminent, the unit reverts to the standard operation mode.

#### Installation

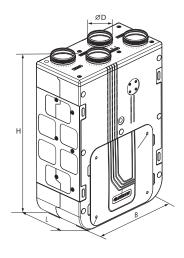
The units are designed for wall or floor mounting. The access for unit and filter maintenance is available on the right and left side.

# Designation key

| Series   | Rated air flow [m³/h] | Mounting features   | Casing design                     | Control   |
|--|-----------------------|---------------------|-----------------------------------|---|
| VUT: ventilation with heat<br>recovery<br>VUE: ventilation with energy<br>recovery | 230                   | <b>V</b> : vertical | <b>5</b> : expanded polypropylene | A3: P3-1-300 speed controller<br>A4: SP3-1 sensor speed<br>controller |

# **Overall dimensions**

| Model          | Dimensions [mm] |     |     |     |
|----------------|-----------------|-----|-----|-----|
| Model          | ØD              | В   | Н   | L   |
| VUT/VUE 230 V5 | 125             | 590 | 893 | 316 |



# Unit design



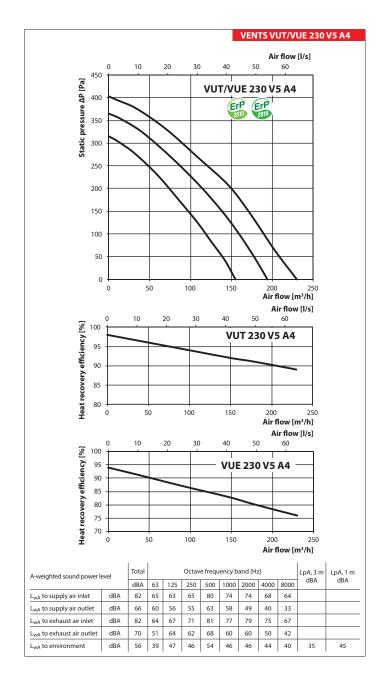
# Accessories for air handling units

|               | G4 panel supply filter | F8 panel supply filter | Hydraulic U-trap |
|---------------|------------------------|------------------------|------------------|
| Model         |                        |                        | •                |
| VUT 230 V5 A4 | SF 264x182x18 G4       | SF 264x182x18 F8       | SH-32            |
| VUE 230 V5 A4 | 3F 2U4X102X10 U4       | 3F 2U4X102X10 F0       | -                |

# AIR HANDLING UNITS WITH HEAT RECOVERY

# **Technical data**

|  | VUT 230 V5 A3/A4             | VUE 230 V5 A3/A4 |  |
|--|------------------------------|------------------|--|
| Voltage 50 (60) Hz [V]                     | 1~230                        |                  |  |
| Maximum power [W]                          | 163                          |                  |  |
| Maximum current [A]                        | 0.7                          |                  |  |
| Maximum air flow [m³/h]                    | 230                          |                  |  |
| RPM [min <sup>-1</sup> ]                   | 2720                         |                  |  |
| Sound pressure level at 3 m distance [dBA] | 35                           |                  |  |
| Transported air temperature [°C]           | -25+40                       |                  |  |
| Casing material                            | Expanded polypropylene (EPP) |                  |  |
| Insulation                                 | EPP 1526 mm                  |                  |  |
| Extract filter                             | G4                           |                  |  |
| Supply filter                              | G4 (optionally F8)           |                  |  |
| Connected air duct diameter [mm]           | Ø125                         |                  |  |
| Weight [kg]                                | 13                           | 13,5             |  |
| Recovery efficiency [%]                    | 87 up to 98                  | 72 up to 94      |  |
| Heat exchanger type                        | Counter-flow                 |                  |  |
| Heat exchanger material                    | Polystyrene                  | Enthalpy         |  |
| SEC class                                  | В                            | C                |  |



# Calculation of air temperature downstream of the heat exchanger:

$$t=t_{outd}+k_{hr}*(t_{extr}-t_{outd})/100,$$

 $t_{outd}$  is outdoor air temperature [°C]

 $t_{\rm ext}$  is extract air temperature [°C]

 $\mathbf{k}_{\mathrm{hr}}$  is heat exchanger efficiency (according to the diagram) [%]

# AIR HANDLING UNITS WITH HEAT RECOVERY

# **Application options**

