

USER'S MANUAL



DUCT HEATER FOR SUPPLY AIR PRE-HEATING WITH EXTERNAL CONTROL

SERIES NKP

NKP-125

NKP-160

NKP-200

CONTENTS

Safety requirements	3
Purpose	5
Delivery set	5
Designation key	5
Technical data	6
Design and operating logic	6
Mounting and set-up	7
Connection to power mains	8
Maintenance	8
Storage and transportation regulations	9
Manufacturer's warranty	9
Acceptance certificate	10
Seller information	10
Installation certificate	10
Warranty card	10

This user's manual consisting of the technical details, operating instructions and technical specification covers the installation and mounting of the duct heater for supply air pre-heating (hereinafter the unit, as mentioned in the «Safety Requirements» and «Manufacturer's Warranty» sections as well as in warnings and information blocks).

■ SAFETY REQUIREMENTS

- Read the user's manual carefully prior to installing and operating the unit.
- Fulfil the user's manual requirements as well as the provisions of all the applicable local and national construction, electrical and technical norms and standards.
- The warnings contained in the user's manual must be considered most seriously since they contain vital personal safety information.
- Failure to follow the rules and safety precautions noted in this user's manual may result in an injury or unit damage.
- After a careful reading of the manual, keep it for the entire service life of the unit.
- While transferring the unit control the user's manual must be turned over to the receiving operator.

Symbol legend:



WARNING!



DO NOT!

UNIT MOUNTING AND OPERATION SAFETY PRECAUTIONS



- Disconnect the unit from power mains prior to any installation operations.



- The unit must be grounded!



- Do not lay the power cable of the unit in close proximity to heating equipment.



- While installing the unit follow the safety regulations specific to the use of electric tools.



- Do not change the power cable length at your own discretion.
- Do not bend the power cable.
- Avoid damaging the power cable.
- Do not put any foreign objects on the power cable.



- Do not operate the unit outside the temperature range stated in the user's manual.
- Do not operate the unit in aggressive or explosive environments.



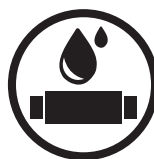
- Do not use damaged equipment or cables when connecting the unit to power mains.



- Unpack the unit with care.



- Do not touch the unit controls with wet hands.
- Do not carry out the installation and maintenance operations with wet hands.



- Do not wash the unit with water.
- Protect the electric parts of the unit against ingress of water.



- Do not allow children to operate the unit.



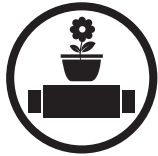
- Do not store any explosive or highly flammable substances in close proximity to the unit.



- Do not open the unit during operation.



- Do not block the air duct when the unit is switched on.



- Do not sit on the unit and avoid placing foreign objects on it.



- Disconnect the unit from power mains prior to any technical maintenance.



- When the unit generates unusual sounds, odour or emits smoke disconnect it from power supply and contact the Seller.



- Do not direct the air flow produced by the unit towards open flame or ignition sources.



- In case of continuous operation of the unit periodically check the security of mounting.



- Use the unit only for its intended purpose.

■ PURPOSE

The heater is designed for integration into a ventilation system and joint operation with an air handling unit equipped with a control system regulating the heater operation.

The heater maintains the duct air temperature at a point that prevents the heat exchanger freezing.



THE UNIT MAY NOT BE OPERATED BY CHILDREN OR PERSONS WITH REDUCED PHYSICAL, MENTAL OR SENSORY CAPACITIES, OR LACKING THE APPROPRIATE TRAINING.

THE UNIT MUST BE INSTALLED AND CONNECTED ONLY BY PROPERLY QUALIFIED PERSONNEL AFTER THE APPROPRIATE BRIEFING.

THE CHOICE OF UNIT INSTALLATION LOCATION MUST PREVENT UNAUTHORIZED ACCESS BY UNATTENDED CHILDREN.

■ DELIVERY SET

■ Heater	1 item
■ Connecting cable with	1 item
■ User's manual	1 item
■ Packing box	1 item

■ DESIGNATION KEY

NKP X-X-X

Unit type	■	
NKP duct heater for supply air pre-heating		
Connecting air duct diameter [mm]	■	
125		
160		
200		
Heater power consumption [kW]	■	
0,6		
0,8		
1,2		
1,7		
2,0		
Phase	■	
1 - single-phase		

■ TECHNICAL DATA

The heater is rated for indoor application with the ambient temperature ranging from -30°C up to +40°C and relative humidity up to 80%.

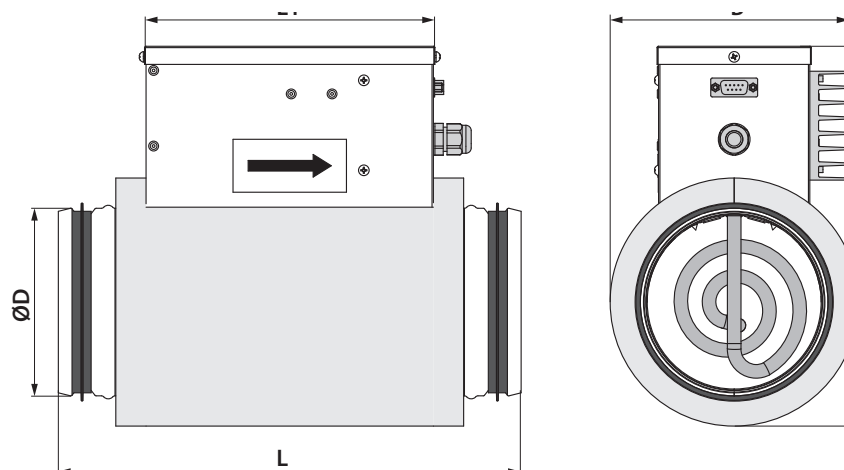
The heater is rated for connection to single-phase ac 230 V/50 (60) Hz.

The recommended minimum air flow speed in the air duct is 1.5 m/s.

The heater is rated as a class I electric appliance.

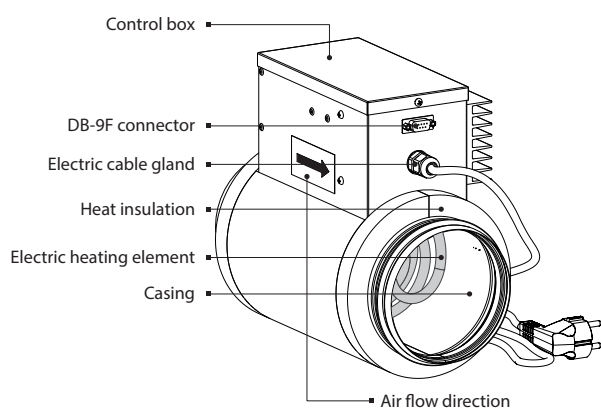
Ingress Protection (IP) rating from solid objects and liquids IP 40.

The heater design is regularly improved, so some models may slightly differ from those ones described in this manual.



Model	Technical data		Dimensions [mm]					Weight [kg]
	Power consumption of electric heating elements [kW]	Current consumption [A]	Ø D	B	H	L	L1	
NKP 125-0.6-1	0,6	2,6	124	155	251	306	190	2,1
NKP 125-0.8-1	0,8	3,5						
NKP 125-1.2-1	1,2	5,2						
NKP 160-0.8-1	0.8	3.5	159	175	293	306	190	2,5
NKP 160-1.2-1	1,2	5,2						
NKP 160-1.7-1	1,7	7,4						
NKP 160-2.0-1	2,0	8,7						
NKP 200-1.2-1	1,2	5,2	199	195	337	306	190	2,8
NKP 200-1.7-1	1,7	7,4						
NKP 200-2.0-1	2,0	8,7						

■ DESIGN AND OPERATING LOGIC



The control box is rigidly fixed to the heater casing and covered with a detachable cover.

The control box incorporates:

- fasteners for the electric heating element;
- electric components for connection to power supply;
- ground screw clamp;
- manual reset thermal switch TK-90;
- automatic reset thermal switch TK-50;

The electric cable gland for power cable as well as the connector for connection to the air handling unit are located on the front panel of the control box.

The tubular electric heating element is incorporated inside of the heater casing.

The casing, the connecting box and the heater cover are made of galvanized steel.

The heater casing is heat-insulated with 20 mm mineral wool layer.

■ MOUNTING AND SET-UP



INSTALLATION SHALL ONLY BE PERFORMED BY A PROFESSIONAL ELECTRICIAN QUALIFIED FOR UNASSISTED OPERATIONS WITH ELECTRICAL INSTALLATIONS AND POSSESSING THE REQUIRED TOOLS AND MATERIALS.



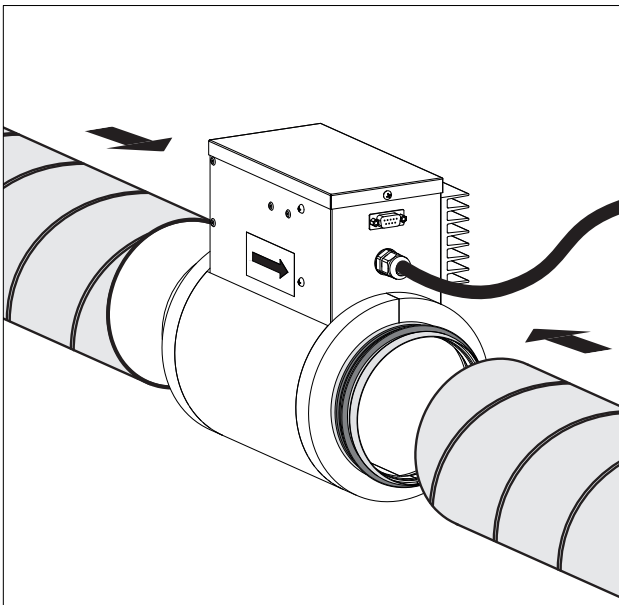
FULFIL THE USER'S MANUAL REQUIREMENTS AS WELL AS THE PROVISIONS OF ALL THE APPLICABLE LOCAL AND NATIONAL CONSTRUCTION, ELECTRICAL AND TECHNICAL NORMS AND STANDARDS.

THE HEATER MUST BE GROUNDED!

THE INSTALLATION PLACE MUST PROVIDE SUFFICIENT SERVICE ACCESS.

Air duct connection to the heater

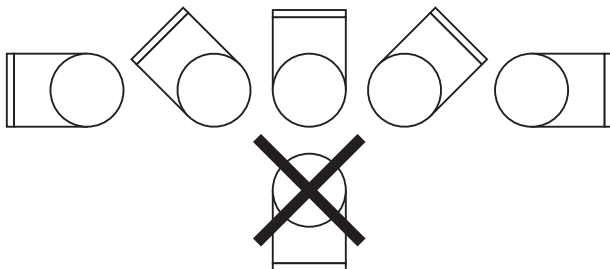
The heater is designed for inline mounting in the air duct both horizontally and vertically.



In case of horizontal mounting position the control box cover must be directed upwards only.

The maximum deviation angle is 90°.

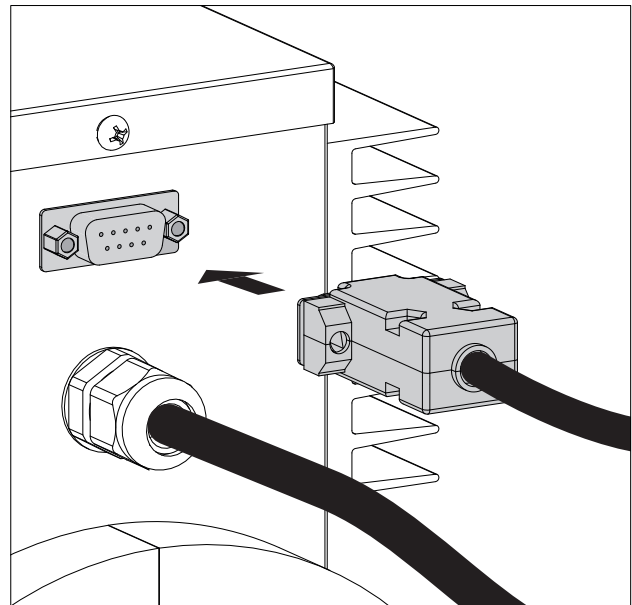
The control box cover may not be positioned downwards!



Heater connection to the air handling unit

Connect the heater and the air handling unit using the cable with DB-9M connectors through DB-9F external connectors.

The external connector of the heater must be connected to the external connector of the air handling unit prior to connection of the heater and the unit to power mains!



■ CONNECTION TO POWER MAINS



DISCONNECT THE UNIT FROM POWER SUPPLY PRIOR TO ANY ELECTRIC INSTALLATION OPERATIONS.

INSTALLATION SHALL ONLY BE PERFORMED BY A PROFESSIONAL ELECTRICIAN AFTER CAREFUL STUDY OF THE PRESENT USER'S MANUAL.

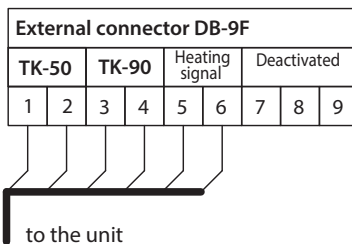
THE RATED ELECTRICAL PARAMETERS ARE STATED ON THE RATING PLATE.

ANY TAMPERING WITH THE INTERNAL CONNECTIONS IS PROHIBITED AND WILL VOID THE WARRANTY.

Heater connection to the air handling unit

The connection must be completed prior to connection of the heater and the air handling unit to power mains!

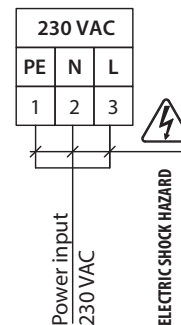
The electric heater and the air handling unit must be connected via the cable with the prewired connectors DB-9F.



Design.	Name	Type
TK-50	Contacts of manual reset thermal switch with response temperature +50 °C	N0
TK-90	Contacts of manual reset thermal switch with response temperature +90 °C	N0
Heating signal	Heater control triac input signal	VAC

Heater connection to power mains

Connect the heater to ac single-phase 230 V / 50 (60) Hz power mains using a pre-wired power cable with a Euro Plug XP.



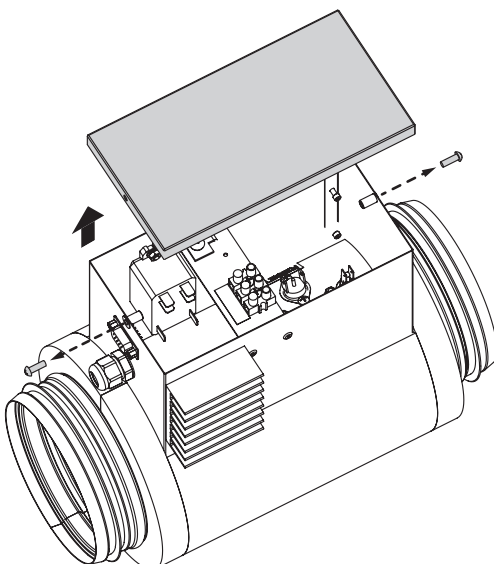
■ MAINTENANCE



DISCONNECT THE UNIT FROM POWER SUPPLY BEFORE ANY MAINTENANCE OPERATION WITH THE UNIT.



AVOID WATER SPLASHES ON THE UNIT! DO NOT USE AGGRESSIVE SOLVENTS AND SHARP OBJECT FOR CLEANING.



The heater maintenance includes:

- Inspection of screw connections as well as rivet and welded joints.
- Inspection of tightening of ground screw clamps and electric connections.
- Inspection of the wire terminal connections.
- Cleaning of the electric heating elements of dust and dirt.

■ STORAGE AND TRANSPORTATION REGULATIONS

Store the unit in the manufacturer's original packing box in a dry ventilated premise at ambient temperatures from +5°C up to + 40°C. Storage environment must not contain aggressive vapours and chemical mixtures provoking corrosion, insulation and sealing deformation.

Use suitable hoist machinery for handling and storage operations to prevent possible damage to the unit.

Follow the handling requirements applicable for the particular type of cargo.

The unit can be carried in the original packing by any mode of transport provided proper protection against precipitation and mechanical damage.

Avoid sharp blows, scratches or rough handling during loading and unloading.

■ MANUFACTURER'S WARRANTY

The manufacturer hereby warrants normal operation of the unit for 24 months after the retail sale date provided the user's observance of the transportation, storage, mounting and operation regulations.

Should any malfunctions occur in the course of the unit operation through the Manufacturer's fault during the guaranteed period of operation the user is entitled to elimination of faults by the manufacturer by means of warranty repair at the factory free of charge.

The warranty repair shall include work specific to elimination of faults in the unit operation to ensure its intended use by the user within the guaranteed period of operation.

The faults are eliminated by means of replacement or repair of the unit components or a specific part of such unit component.

The warranty repair does not include:

- Routine technical maintenance;
- Unit installation / dismantling;
- Unit setup.

To benefit from warranty repair the user must provide the unit, the user's manual with the purchase date stamp and the payment document certifying the purchase.

The unit model must comply with the one stated in the user's manual.

Contact the Seller for warranty service.

The manufacturer's warranty does not apply to the following cases:

- User's failure to submit the unit with the entire delivery package as stated in the user's manual including submission with missing component parts previously dismantled by the user.
- Mismatch of the unit model and the brand name with the information stated on the unit packing and in the user's manual.
- User's failure to ensure timely technical maintenance of the unit.
- External damage to the unit casing (excluding external modifications as required for installation) and internal components caused by the user.
- Redesign or engineering changes to the unit.
- Replacement and use of any assemblies, parts and components not approved by the manufacturer.
- Unit misuse.
- User's violation of the unit installation regulations.
- User's violation of the unit control regulations.
- Unit connection to the power mains with a voltage different from the one stated in the user's manual.
- Unit breakdown due to voltage surges in the power mains.
- Discretionary repair of the unit by the user.
- Unit repair by any persons without the manufacturer's authorization.
- Expiration of the unit warranty period.
- User's violation of the unit transportation regulations.
- User's violation of the unit storage regulations.
- Wrongful actions against the unit committed by third parties.
- Unit breakdown due to circumstances of insuperable force (fire, flood, earthquake, war, hostilities of any kind, blockades).
- Missing seals if provided by the user's manual.
- Failure to submit the user's manual with the unit purchase date stamp.
- Missing payment document certifying the unit purchase.



FOLLOWING THE REGULATIONS STIPULATED HEREIN WILL ENSURE A LONG AND TROUBLE-FREE OPERATION OF THE UNIT.



USERS' WARRANTY CLAIMS SHALL BE SUBJECT TO REVIEW ONLY UPON PRESENTATION OF THE UNIT, THE PAYMENT DOCUMENT AND THE USER'S MANUAL WITH THE PURCHASE DATE STAMP.

■ ACCEPTANCE CERTIFICATE

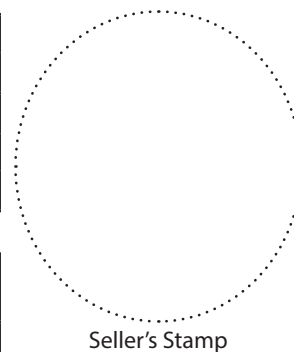
Unit Type	Duct heater for supply air pre-heating
Model	NKP-
Serial Number	
Manufacture Date	
Is compliant with the technical specifications and is recognized as serviceable.	
<p>"We hereby declare that the product complies with the essential protection requirements of Electromagnetic Council Directive 2004/108/EC, 89/336/EEC and Low Voltage Directive 2006/95/EC, 73/23/EEC and CE-marking Directive 93/68/EEC on the approximation of the laws of the Member States relating to electromagnetic compatibility. This certificate is issued following test carried out on samples of the product referred to above."</p>	
Quality Inspector's Stamp	

■ SELLER INFORMATION

Seller	
Address	
Phone Number	
E-mail	
Purchase Date	

This is to certify acceptance of the complete heater delivery with the user's manual. The warranty terms are acknowledged and accepted.

Customer's Signature	
-----------------------------	--

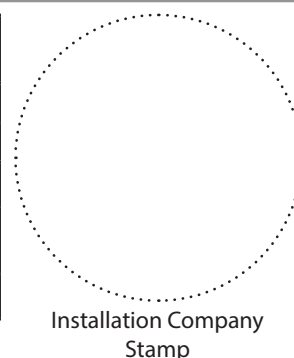


■ INSTALLATION CERTIFICATE

The heater has been connected to power mains pursuant to the requirements stated in the present user's manual.	
Company Name	
Address	
Phone Number	
Installation Technician's Full Name	
Installation Date:	Signature:

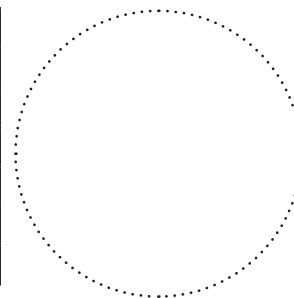
The heater has been installed in accordance with the provisions of all the applicable local and national construction, electrical and technical codes and standards. The heater operates normally as intended by the manufacturer.

Signature:



■ WARRANTY CARD

Unit Type	Duct heater for supply air pre-heating
Model	NKP-
Serial Number	
Manufacture Date	
Purchase Date	
Warranty Period	
Seller	



Seller's Stamp

